FlexForm™

Flexible Inner Socket Preform



Patent Pending

Anclote

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Anclote Manufacturing Company's Flexible Inner Socket Preform provides a more uniform wall thickness and does not get wrinkles in thermoforming

Features & Benefits

- Uniform Wall Thickness
- Saves Fabrication Time

Sizing and Part Information



BK Limb Circumference
(6 cm from Distal End)

Size	Part No.	20-27 24	26-35 30	34-42 36
24	FISP-BK-24-N-4	Coming Soon		
24	FISP-BK-24-B-4	Coming Soon		
30	FISP-BK-30-N-4		✔	
30	FISP-BK-30-B-4		✔	
36	FISP-BK-36-N-4			Coming Soon
36	FISP-BK-36-B-4			Coming Soon

Sold in packs of 4

Preform Specification

Color	Thickness
Natural	3/16
Black	3/16
Natural	3/16
Black	3/16
Natural	3/16
Black	3/16

Fabrication Supplies

Part#	Thermoforming Frame	Vacuum Platens (Attachment)	Thermoforming Stand
FISP-BK-TF	✔		
FISP-BK-VPT		✔	
FISP-BK-VPO		✔	
FISP-BK-VPS		✔	
FISP-BK-VPB		✔	
FISP-BK-TS			✔



Fabrication Recommendations

1. Foam added under positve model to match preform length
2. Heat Preform at 275F for 2.5-5.5 minutes as ovens vary. Watch the first one. Set a timer for repeatability
3. Dust inside with talcom powder and pull over positive model. The frames should only go to the platen, and not much past
4. On shorter and wider models, make sure to not get air gap in distal end by pulling down from distal to proximal
5. Turn vacuum on slowly to watch for any wrinkles and turn on full blast, and let part cool to room temperature before removing
6. Finish as you normally would

1. 
2. 
3. 
4. 
5. 
6. 

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